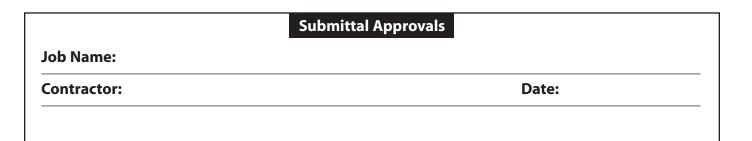


## Submittal Sheet

Westpac Fast Sets			
20 Minute Setting Type Compound Graphin Setting Type Compound Graphin Setting Type Compound Graphin Setting Type Compound	presents the most		
Fast Set	The industry standard for many years, Fast Set mixes easily and produces a		
<b>FS 20</b> 20 minute <b>FS 40</b> 40 minute	smooth, sandable surface.		
<b>FS 90</b> 90 minute			
Fast Set Lite	A lighter weight Fast Set, affording		
FS 5 LITE 5 minute	the same volume of the 25 lb. bag		
FS 20 LITE 20 minute	in an 18 lb. package. Fast Set Lite offers improved mixing and sanding without compromising the integrity of the finished product.		
<b>FS 40 LITE</b> 40 minute			
FS 90 LITE 90 minute			
<b>FS 180 LITE</b> 180 minute			

## Fast Sets Notes

1. Setting Times	As with all chemically hardening products, "set" time is approximate			
	PRODUCT	APPROXIMATE WORKING TIME	APPROXIMATE SET TIME	
	FS 5 FS 20 FS 40 FS 90 FS 180	5-7 min. 20-25 min. 40-48 min. 85-100 min. 170-185 min.	7-9 min. 25-30 min. 50-60 min. 100-125 min. 190-205 min.	
	Factors that can affect set times: Thickness - Viscosity (thickness) of material Temperature (air and/or water) Hardness of water Humidity Mixing time Re-mixing or re-tempering Dirty tools Intermixing of materials Dirty water			
2. Job Conditions	Minimum temperature of 45° F to be maintained 24 hours prior to application and until "dry" and stable.			
3. Products	All of the above products meet, or exceed, ASTM C-475 and are GREENGUARD Gold certified.			



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