



Submittal Sheet

Westpac Fast Sets



Westpac proudly presents the most complete line of chemically hardening setting type drywall patching and finishing compounds available.

MADE IN THE USA

Fast Set

FS 20 20 minute

FS 40 40 minute

FS 90 90 minute

The industry standard for many years, Fast Set mixes easily and produces a smooth, sandable surface.

Fast Set Lite

FS 5 LITE 5 minute

FS 20 LITE 20 minute

FS 40 LITE 40 minute

FS 90 LITE 90 minute

FS 180 LITE 180 minute

A lighter weight Fast Set, affording the same volume of the 25 lb. bag in an 18 lb. package. Fast Set Lite offers improved mixing and sanding without compromising the integrity of the finished product.

Fast Sets Notes

1. Setting Times

As with all chemically hardening products, "set" time is approximate

PRODUCT	APPROXIMATE WORKING TIME	APPROXIMATE SET TIME
FS 5	5-7 min.	7-9 min.
FS 20	20-25 min.	25-30 min.
FS 40	40-48 min.	50-60 min.
FS 90	85-100 min.	100-125 min.
FS 180	170-185 min.	190-205 min.

Factors that can affect set times:

Thickness - Viscosity (thickness) of material

Temperature (air and/or water)

Hardness of water

Humidity

Mixing time

Re-mixing or re-tempering

Dirty tools

Intermixing of materials

Dirty water

2. Job Conditions

Minimum temperature of 45° F to be maintained 24 hours prior to application and until "dry" and stable.

3. Products

All of the above products meet, or exceed, ASTM C-475 and are GREENGUARD Gold certified.

Submittal Approvals

Job Name:

Contractor:

Date: